



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3245-13
Job Sheet 186953



Part No: D3245-13

Job Qty: 4 ea

Part Name: Gasket 9.50



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified by:EC IPP Rev:D 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		12/7/18	0.00	0.50	Waterjet - Flow		SC 18/11/30
110	QC	4 pcs		12/7/18	0.00	0.00	QC2 Waterjet-1		SC 18/11/30
120	QC	4 pcs		12/7/18	0.00	0.00	QC8-2		38
130	Packaging	4 pcs		12/7/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	4 Ea		12/7/18	0.00	0.00	QC21		DEC 06 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D3245

DAS
21
9-89

DEC 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	.1848 sf (.0462 ea)	100-Waterjet - Flow - 1	FL64016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D3245	0	57	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 8:58 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspected Ur ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td></td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			Supplier ☐																													
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Date : _____		Step #: _____		Part: D3245-13 Job No: 186953 Serial No/Batch: S133466 Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/30/18 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																															
Description Work Order Deviation																																																			
Root Cause <table style="width:100%;"> <tr><td>Environment ☐</td><td>No Re-verification ☐</td></tr> <tr><td>Design ☐</td><td>Operator ☐</td></tr> <tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr> <tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr> <tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr> <tr><td>Material ☐</td><td>Use for Testing ☐</td></tr> <tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr> <tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr> <tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr> <tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr> <tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr> <tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%;"> <tr><td>Pressure/For ☐</td><td></td></tr> <tr><td>Bending ☐</td><td></td></tr> <tr><td>Centre Not Concentric ☐</td><td></td></tr> <tr><td>Cracks ☐</td><td></td></tr> <tr><td>Crimp/Kink/Ripple/Wave ☐</td><td></td></tr> <tr><td>Cuffs ☐</td><td></td></tr> <tr><td>Crushing ☐</td><td></td></tr> <tr><td>Heat Treat ☐</td><td></td></tr> <tr><td>Wave/Twist in Tube ☐</td><td></td></tr> <tr><td>Marks/Chatter ☐</td><td></td></tr> <tr><td colspan="2" style="text-align: center;">OTHER : </td></tr> </table>				Pressure/For ☐		Bending ☐		Centre Not Concentric ☐		Cracks ☐		Crimp/Kink/Ripple/Wave ☐		Cuffs ☐		Crushing ☐		Heat Treat ☐		Wave/Twist in Tube ☐		Marks/Chatter ☐		OTHER :	
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